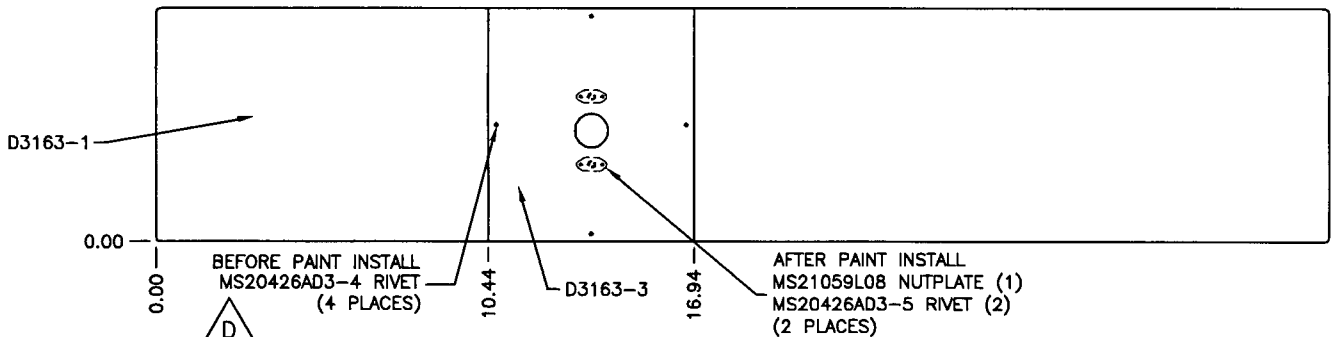


RELEASED
26-06-29

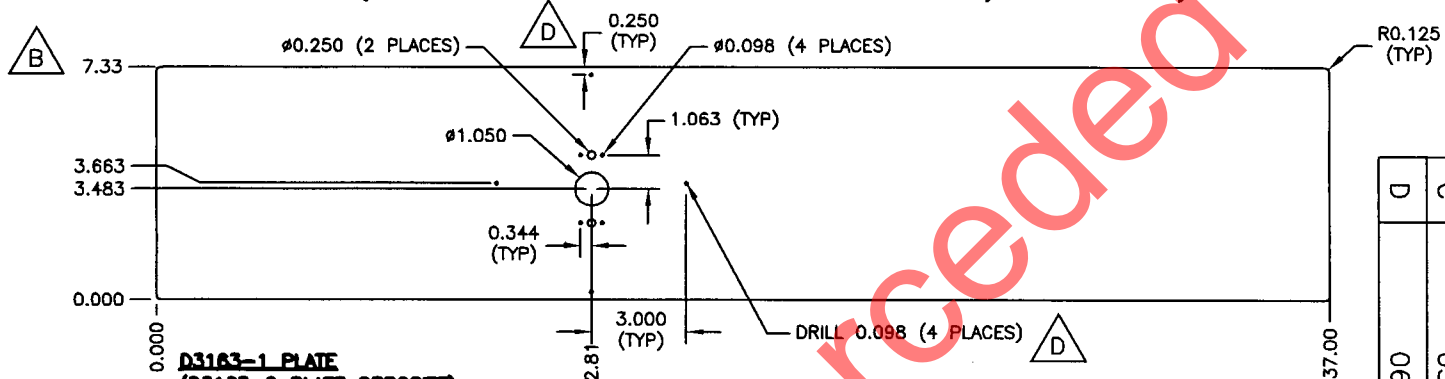
A	02.04.26	NEW ISSUE
B	04.10.06	7.33 WAS 7:20; REMOVE PERIMETER HOLES
C	05.11.22	ø1.050 WAS ø1.000
D	06.06.26	ADD 4 RIVETS; REMOVE ADHESIVE

UNDER REVIEW

09.10.05 CP
NCR 09-095



D3183-041 PLATE SHOWN. POSSIBLE SUPPLIER: PREMIER P/N B30-23000-19
(D3183-042 PLATE OPPOSITE. POSSIBLE SUPPLIER: PREMIER P/N B30-23000-20)

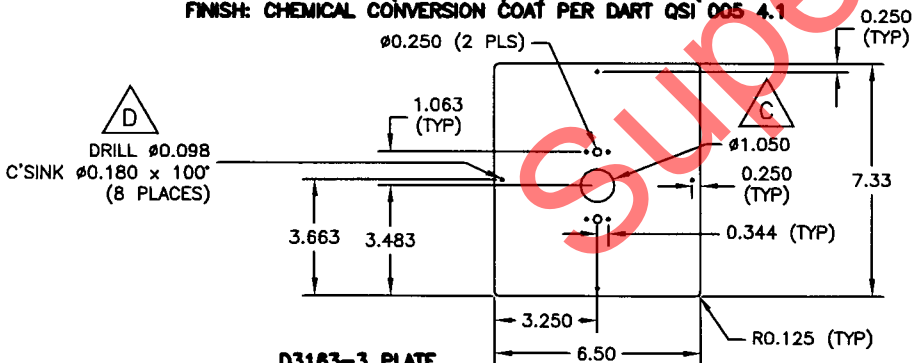


D3163-1 PLATE

(D3163-2 PLATE OPPOSITE)

MATERIAL: 2024-T3 (QQ-A-250/4) 0.032 THICK (REF. DART SPEC. M2024T3S.032) OR
6061-T6 (QQ-A-250/11) 0.032 THICK (REF. DART SPEC. M6061T6S.032)

FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1



D3163-3 PLATE

**MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK (M2024T3S.063) OR
6061-T6 (QQ-A-250/11) 0.063 THICK (REF. DART SPEC. M6061T6S.063)
FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1**


GENERAL NOTES:



- 1) FINISH: POWDER COAT GREY SANDOMEX (REF. 4.3.5.6) PER DART QSI 005 4.3 AFTER ASSEMBLY OF D3163-3 PLATE BUT BEFORE INSTALLATION OF MS21059L08 NUTPLATES
- 2) BREAK SHARP EDGES 0.005 TO 0.010
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) IDENTIFY TOP ASSEMBLY WITH DART P/N & B/N USING FINE POINT PERMANENT INK MARKER

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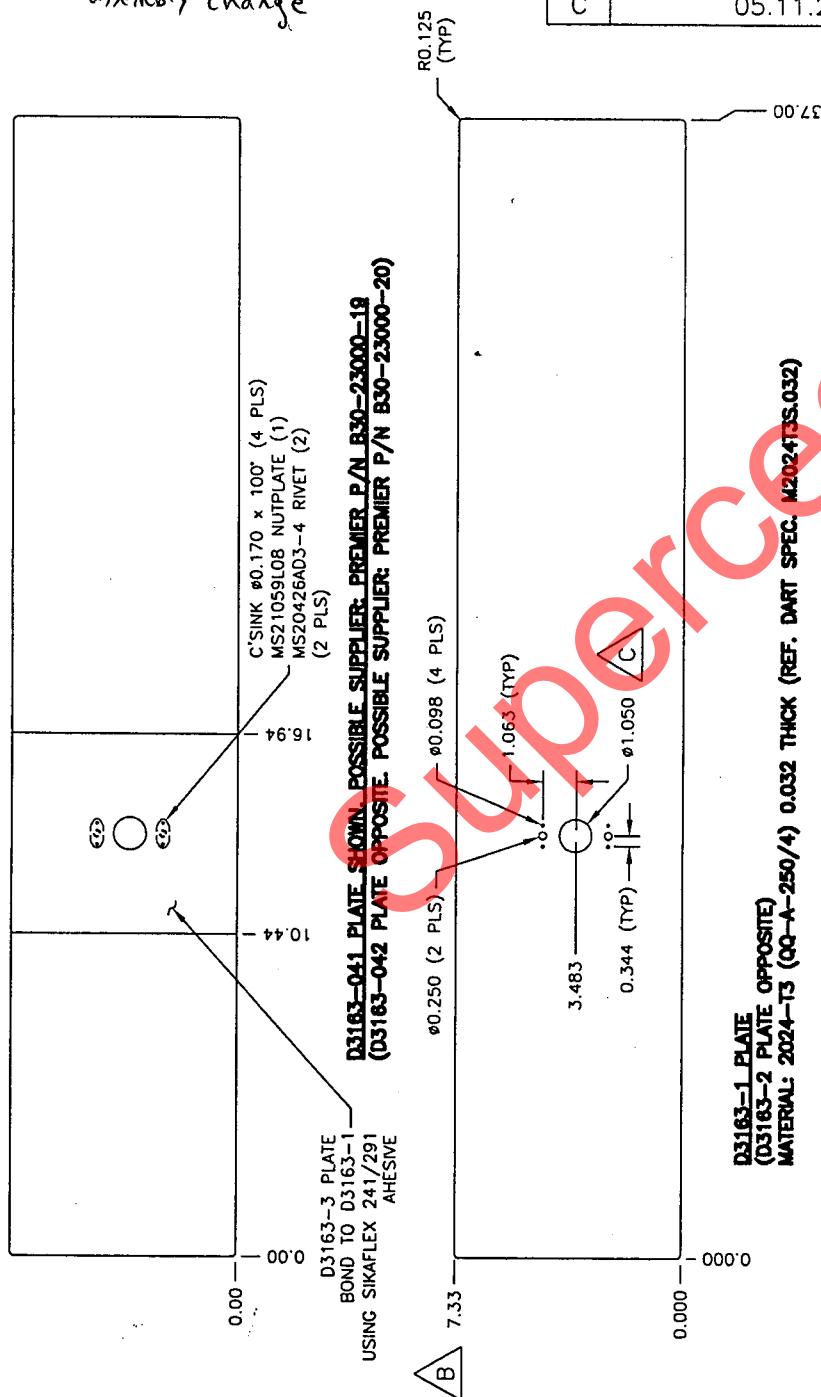
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06.06.30 

DESIGN RF		DRAWN BY RF		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 		APPROVED 		DRAWING NO. REV. C D3163 SHEET 1 OF 1	
DATE 05.11.22			TITLE SCALE PLATE 1:6		
A	02.04.26		NEW ISSUE		
B	04.10.06		7.33 WAS 7:20; REMOVE PERIMETER HOLES		
C	05.11.22		Ø1.050 WAS Ø1.000		

assembly change



05.12.08

D3183-3 PLATE
MATERIAL: 2024-T3 (QQ-A-250/4) 0.083 THICK (M2024T3S.083)

GENERAL NOTES:

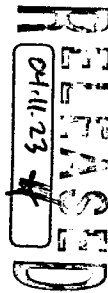
- 1) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANDTEX (REF. 4.3.5.6) PER DART QSI 005 4.3
- 2) BREAK SHARP EDGES 0.005 TO 0.010
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY TOP ASSEMBLY WITH DART P/N & B/N USING FINE POINT PERMANENT MARKING

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SUPERCEDED BY

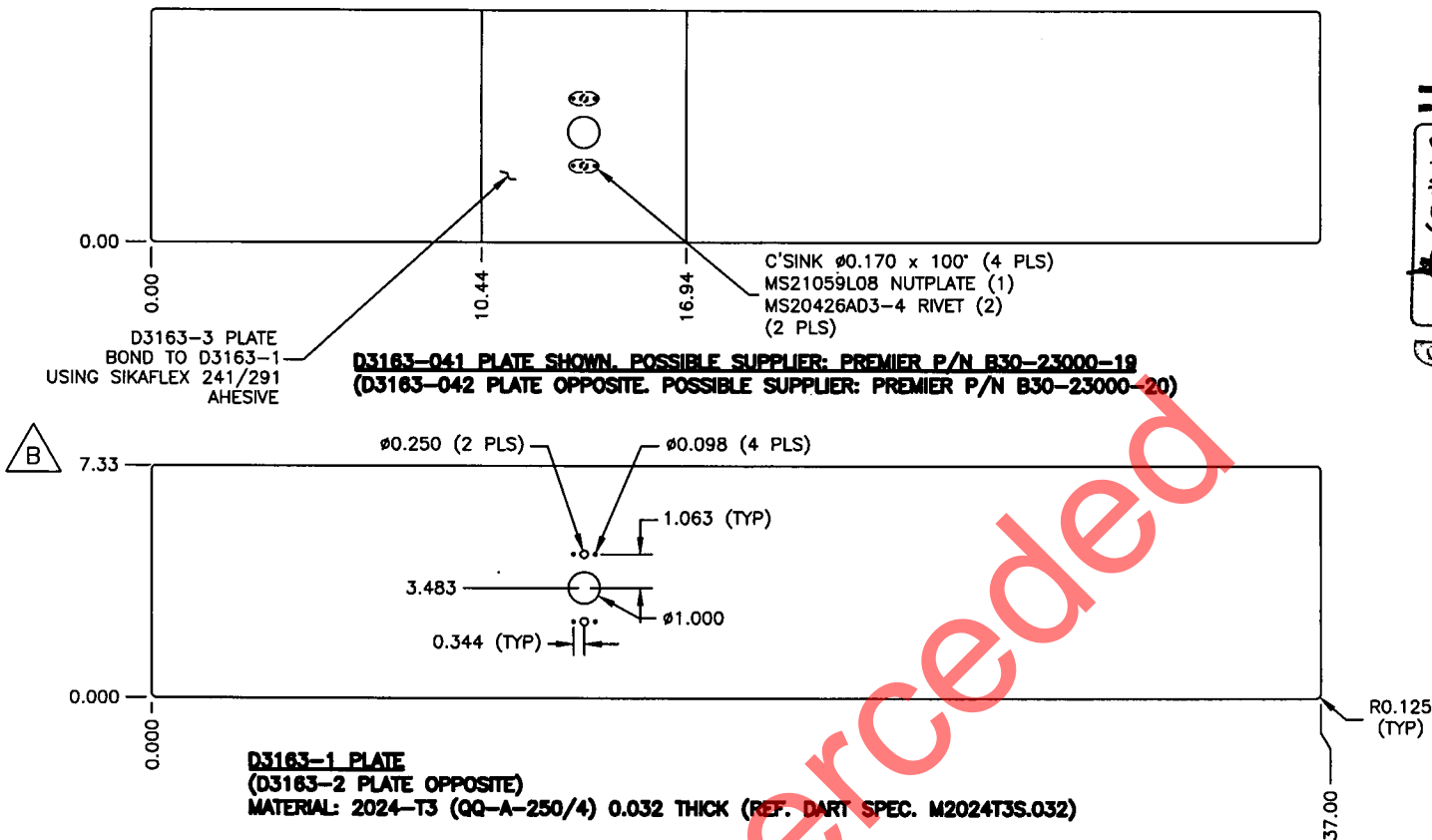
25, 12, 08



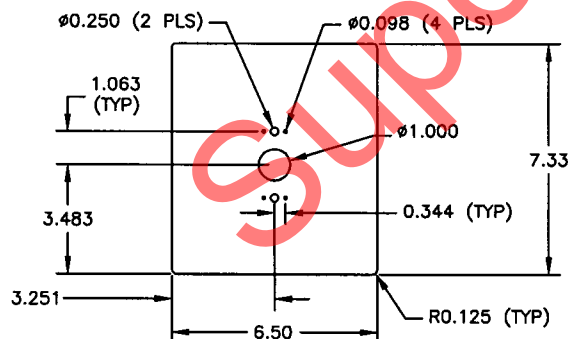
DESIGN <i>HT</i>		DRAWN BY <i>HT</i>	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
CHECKED <i>HT</i>	APPROVED <i>HT</i>	DRAWING NO.	REV. B	
DATE		D3163	SHEET 1 OF 1	
04.10.06		TITLE	SCALE	
		PLATE	1:6	
A	02.04.26	NEW ISSUE		
B	04.10.06	7.33 WAS 7:20; REMOVE PERIMETER HOLES		

UNDER REVIEW

05.11.21



D3163-1 PLATE
(D3163-2 PLATE OPPOSITE)
MATERIAL: 2024-T3 (QQ-A-250/4) 0.032 THICK (REF. DART SPEC. M2024T3S.032)



D3163-3 PLATE
MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK (M2024T3S.063)

GENERAL NOTES:

- 1) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANDTEX (REF. 4.3.5.6) PER DART QSI 005 4.3
- 2) BREAK SHARP EDGES 0.005 TO 0.010
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY TOP ASSEMBLY WITH DART P/N & B/N USING FINE POINT PERMANENT INK MARKER

SUPERCEDED BY

Rev. B 04.11.24

DART

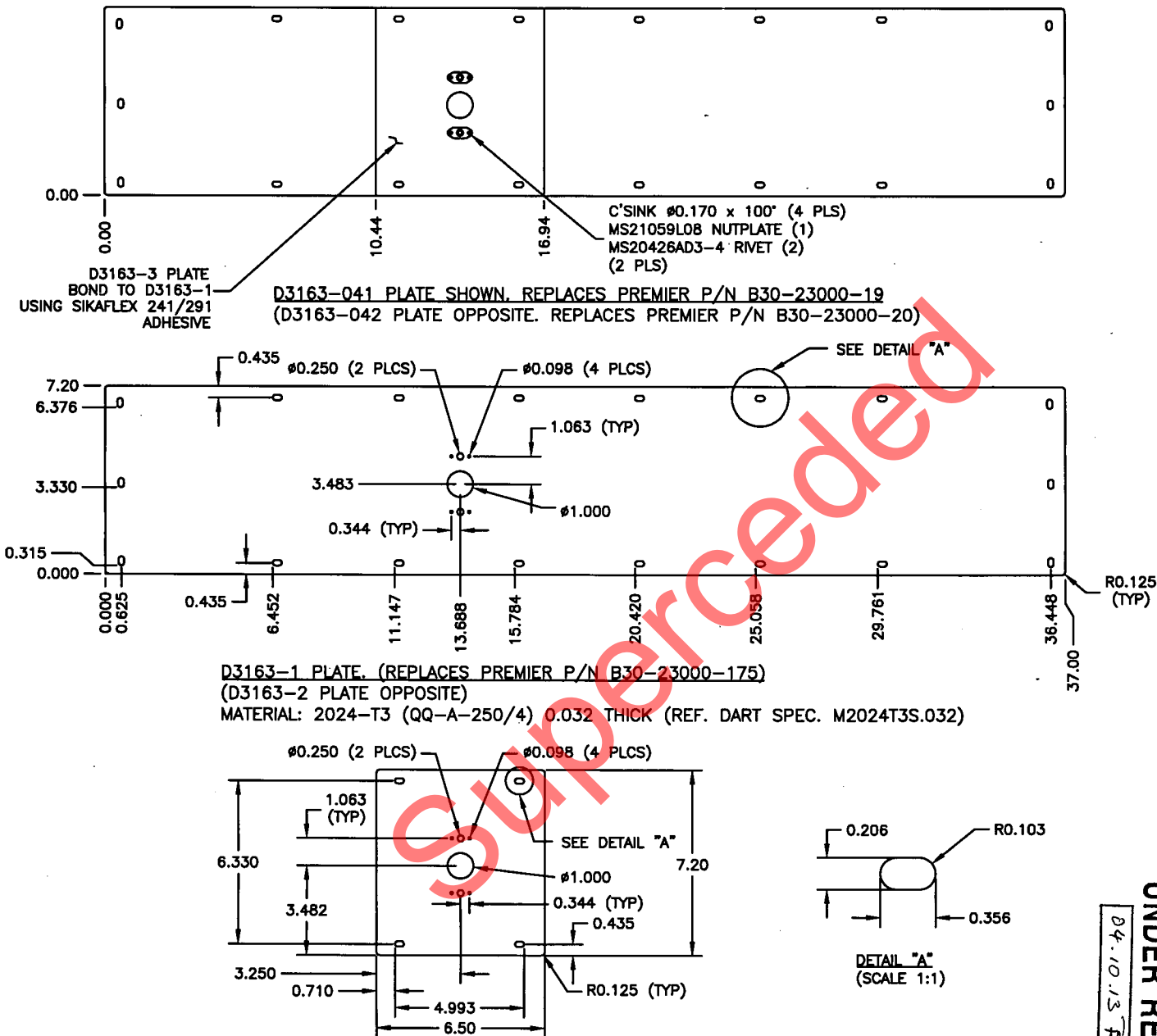


DESIGN	DRAWN BY	DART AEROSPACE LTD
CHECKED	RT	HAWKESBURY, ONTARIO, CANADA
DATE	APPROVED	DRAWING NO.
02.04.26		D3163
		SHEET 1 OF 1
		SCALE
		1:6
		PLATE ASSEMBLY
		NEW ISSUE
		REV. A

RELEASED
02.05.27

UNDER REVIEW

04.10.13



GENERAL NOTES:

- 1) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANDTEX (REF. 4.3.5.6) PER DART QSI 005 4.3
- 2) BREAK SHARP EDGES 0.005 TO 0.010
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) SCRIBE DART P/N D3163-041/042